

## Product Bulletin: C10-665 Reverse Swirl 360 Amp Nozzle

Centricut's C10-665 nozzle is designed for oxygen cutting with the PT-15XL torch for applications up to 360 amps when reverse swirl of the injection water is desired.

This nozzle will provide the “good side” of the cut on the left side with respect to torch travel. It is usually selected for mirror image cutting or plate sizing applications when using two torches. In these applications one torch would be loaded with standard swirl (clockwise) parts and the other would contain reverse swirl (counterclockwise) parts.

Note: For optimum cutting performance the nozzle injection water and gas swirl must spin in the same direction. Therefore, reverse swirl gas baffles are recommended whenever using reverse swirl nozzles.



C10-665 Nozzle